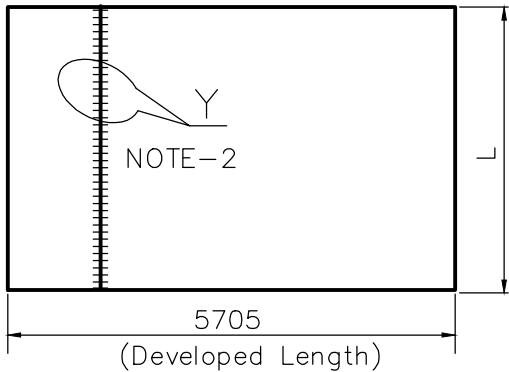


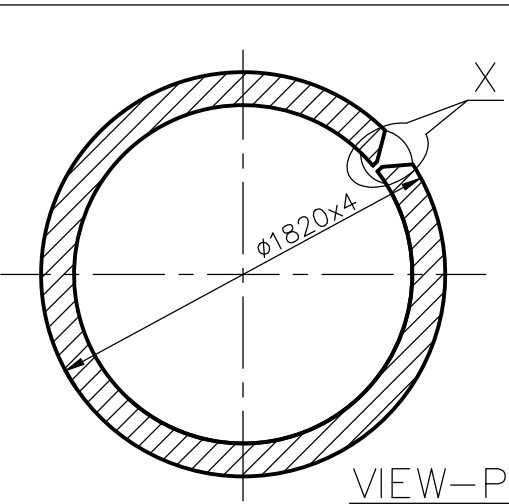
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3-80-655-35571

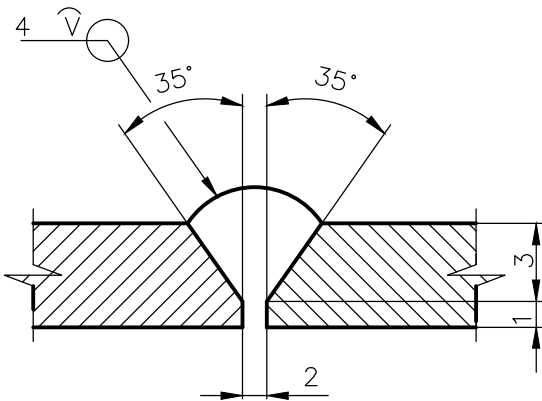
DRAWING No



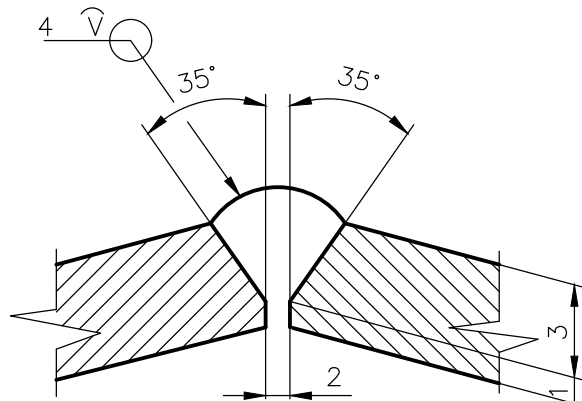
RAW MATERIAL PLATE



VIEW-P



DETAIL-Y



DETAIL-X

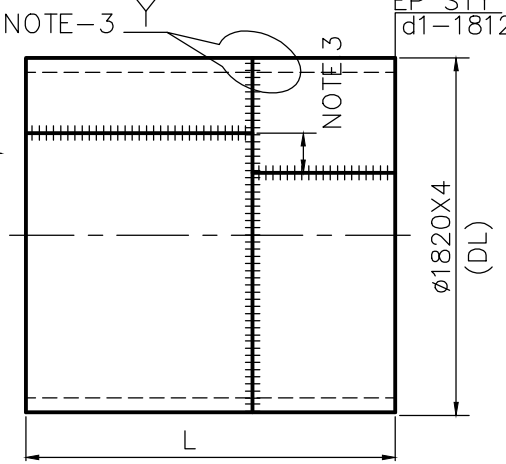


PLATE FORMED PIPE

EP STY D
d1-1812

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

13	13	PLATE PL.4x5705xL=300	3-80-655-35571		ASTMA182 GR.F316L	C	54	681
								1
12	12	PLATE PL.4x5705xL=2921	3-80-655-35571		ASTMA182 GR.F316L	C	533	258
								1
11	11	PLATE PL.4x5705xL=2423	3-80-655-35571		ASTMA182 GR.F316L	C	442	343
								1
10	10	PLATE PL.4x5705xL=3425	3-80-655-35571		ASTMA182 GR.F316L	C	625	268
								1
09	09	PLATE PL.4x5705xL=7167	3-80-655-35571		ASTMA182 GR.F316L	C	620	704
								1
08	08	PLATE PL.4x5705xL=1282	3-80-655-35571		ASTMA182 GR.F316L	C	624	720
								1
07	07	PLATE PL.4x5705xL=648	3-80-655-35571		ASTMA182 GR.F316L	C	144	587
								1
06	06	PLATE PL.4x5705xL=4030	3-80-655-35571		ASTMA182 GR.F316L	C	717	095
								1
05	05	PLATE PL.4x5705xL=2730	3-80-655-35571		ASTMA182 GR.F316L	C	498	388
								1
04	04	PLATE PL.4x5705xL=2578	3-80-655-35571		ASTMA182 GR.F316L	C	470	639
								1
03	03	PLATE PL.4x5705xL=2921	3-80-655-35571		ASTMA182 GR.F316L	C	533	257
								1
02	02	PLATE PL.4x5705xL=2422	3-80-655-35571		ASTMA182 GR.F316L	C	442	160
								1
01	01	PLATE PL.4x5705xL=4182	3-80-655-35571		ASTMA182 GR.F316L	C	763	466
								1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
				VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1820x4)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35571	01	

REV 01	DATE 25.07.19	ALTERED M.P.K APPROVED TRINADH
ZONE	VARIANTS LENGTH ALTERED.	
	REVISION MARKED AS	01

15	15	PLATE PL.4x5705xL=4000	3-80-655-35571	ASTMA182 GR.F316L	C	729.886
						1
14	14	PLATE PL.4x5705xL=2196	3-80-655-35571	ASTMA182 GR.F316L	C	400.901
						1